

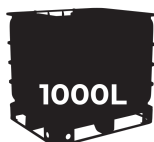
## METALTEC MIRAFORM CF 250 FS

**Product Code:** NEAT074 | **Revision:** 20240821



A high viscosity & severe duty chlorine free neat metal working fluid.

### Available Pack Sizes



### Applications

A high lubricity drawing and forming oil suitable for severe operations on ferrous and stainless steel. It has been developed to replace lubricants used in the most arduous operations without the use of chlorine-based technology to meet modern environmental requirements. Blended from top quality solvent refined base oils together with a carefully selected additives to ensure high performance even in operations such as tube drawing, cold pilgering and swaging.

### Recommended by Aztec Oils as suitable for the following applications

Suitable for metal forming and drawing operations on ferrous metals.

### Benefits

- Chlorine free.
- Exception tool life.
- Excellent surface finish.
- Low misting.

### Typical Test Data

Appearance		Amber
Density @ 15°C (kg/m <sup>3</sup> )	ASTM D4052	0.925
Flash Point (°C)	ASTM D92	>200
Kinematic Viscosity @ 40°C (mm <sup>2</sup> /s)	ASTM D445	250
Kinematic Viscosity @ 100°C (mm <sup>2</sup> /s)	D445	21
Pour Point (°C)	ASTM D97	-10

The typical test data provided is taken from average values, there will be some variability in production and therefore do not constitute a specification.

### Recommendations

In line with our policy of continued improvement, Aztec Oils reserve the right to change specifications and availability without prior notice. This product, used according to our recommendations and for its designed application, does not represent any particular risk. The information present in this technical data sheet is indicative of the product and is given in good faith, but should not form part of any specification.

## Recommendations

- This product should not be stored at temperatures over 60°C, kept out of direct sunlight, protected from frost and fluctuations in temperature.
- A Safety Data Sheet is available for consultation at [www.aztecoils.co.uk](http://www.aztecoils.co.uk).
- Before using the product, it is advised to consult the Metal Working Fluids section of the Government HSE website.
- Packaging should not be left exposed to elements and drums should be laid horizontally to prevent contamination.
- When disposing of the product after use, please protect the environment and comply with local regulations.

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