

## METALTEC MIRACOOOL 201 XFP

**Product Code:** SOL041 | **Revision:** 20240514



A high performance semi synthetic soluble metal working fluid.

### Available Pack Sizes

20L

205L

### Applications

A high performance, water miscible metalworking fluid incorporating extreme pressure additives to provide excellent conventional and boundary lubrication at the tool chip interface. Carefully formulated to enhance machining operations, improve surface finish and lower operating costs. It exhibits excellent product stability and bio-resistance to extend product life in use. The high lubricity of this product means it provides excellent performance even when machining harder metals.

### Benefits

- Formaldehyde, boron, chlorine and nitrite free.
- Improves machine tool cleanliness and surface finish.
- Long fluid life reduces machine downtime.
- Low foam in recommended water conditions.
- Protects machine tools and parts.
- Resists fungal and bacterial corrosion.

Application Suitability: ✓✓✓ Best | ✓✓ Better | ✓ Good | Please contact us if unsure

	Cast Iron	Alloyed Steel	Stainless Steel	Aluminium Alloys	Yellow Metals	Tungsten Carbide	Nickel Alloys	Titanium
Broaching	✓	✓	✓	✓✓✓	✓	✓	✓	✓
Drilling	✓	✓✓✓	✓	✓✓	✓	✓✓	✓✓	✓✓✓
General Machining	✓	✓✓✓	✓✓	✓✓✓	✓	✓✓	✓✓	✓✓✓
Grinding	✓	✓	✓	✓	✓	✓✓	✓✓	✓
Reaming & Tapping	✓	✓✓	✓✓	✓✓✓	✓	✓	✓	✓✓

### Typical Test Data

Appearance (neat)	Straw/light brown liquid
Apperance (emulsion)	Semi translucent
Corrosion Test - I.P287 (%)	<3.0
pH (5%)	9.5
Refractive Index	1.2

### Dilution Ratios

Broaching	8-10%
Drilling	7-9%
General Machining	6-8%
Grinding	6-8%
Reaming & Tapping	8-10%
Water Hardness (CaCO <sub>3</sub> )	100-600ppm

In line with our policy of continued improvement, Aztec Oils reserve the right to change specifications and availability without prior notice. This product, used according to our recommendations and for its designed application, does not represent any particular risk. The information present in this technical data sheet is indicative of the product and is given in good faith, but should not form part of any specification.

The typical test data provided is taken from average values, there will be some variability in production and therefore do not constitute a specification.

Always add the concentrate (oil) to water to ensure that the emulsion is formed correctly. Never add water to concentrate, as this can cause an invert emulsion.

## Recommendations

- A Safety Data Sheet is available for consultation at [www.aztecoils.co.uk](http://www.aztecoils.co.uk).
- Before using the product, it is advised to consult the Metal Working Fluids section of the Government HSE website.
- Packaging should not be left exposed to elements and drums should be laid horizontally to prevent contamination.
- This product should not be stored at temperatures over 60°C, kept out of direct sunlight, protected from frost and fluctuations in temperature.
- When disposing of the product after use, please protect the environment and comply with local regulations.

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