

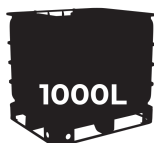
MANUTEC MACHINE M 10

Product Code: MAC025 | **Revision:** 20260106



General-purpose machine & circulation oil.

Available Pack Sizes



Applications

A high-quality paraffinic mineral oil, formulated from premium base stocks and inhibitors to enhance ageing stability and corrosion protection. Ideal for general-purpose lubrication and circulation systems, it is suitable for bearings, machine tools, chains, swivels and journal bearings. Its non-corrosive properties, combined with excellent thermal and chemical stability, ensure outstanding oxidation resistance while minimising the formation of harmful gums and lacquers, providing reliable protection and consistent performance across a wide range of operating conditions.

Recommended by Aztec Oils as suitable for the following applications

ISO 6743-4 HL

Benefits

- Demulsifying properties ensure rapid & effective water separation.
- Ensures long-lasting resistance to oxidation.
- Low ash formulation.
- Offers excellent thermal stability.
- Provides effective protection against corrosion.

Typical Test Data

Density @ 15°C (kg/m ³)	ASTM D4052	0.833
Flash Point (°C)	ASTM D92	>180
Kinematic Viscosity @ 40°C (mm ² /s)	ASTM D445	10
Kinematic Viscosity @ 100°C (mm ² /s)	ASTM D445	2.6
Pour Point (°C)	ASTM D97	<-25
Viscosity Index	ASTM D2207	86

The typical test data provided is taken from average values, there will be some variability in production and therefore do not constitute a specification.

Health, Safety & Recommendations

- A Safety Data Sheet is available for consultation at www.aztecoils.co.uk.
- Packaging should not be left exposed to elements and drums should be laid horizontally to prevent contamination.
- This product should not be stored at temperatures over 60°C, kept out of direct sunlight, protected from frost and fluctuations in temperature.
- When disposing of the product after use, please protect the environment and comply with local regulations.

In line with our policy of continued improvement, Aztec Oils reserve the right to change specifications and availability without prior notice. This product, used according to our recommendations and for its designed application, does not represent any particular risk. The information present in this technical data sheet is indicative of the product and is given in good faith, but should not form part of any specification.